



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5076-043
Job Sheet 178145



Part No: D5076-043

Job Qty: 4 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.04.01 PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/8/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 12 2018
110	Packaging	4 pcs		6/8/18	0.00	0.00	Packaging1-5		JUL 06 2018
120	Small Fab	4 pcs		6/8/18	0.39	6.25	Small Fab-8		DAS 38
130	QC	4 pcs		6/8/18	0.00	0.00	QC5		9-89
140	Powdercoat	4 pcs		6/8/18	0.00	0.22	Powdercoat4		21
150	QC	4 pcs		6/8/18	0.00	0.00	QC3		tel 18-7-31
160	Small Fab	4 pcs		6/8/18	0.00	6.25	Small Fab-8		Sm8
170	QC	4 pcs		6/8/18	0.00	0.00	QC5		18-03-18-09-1038
180	Packaging	4 pcs		6/8/18	0.00	0.00	Packaging3-2		DAS 6
190	QC21-SA	4 Ea		6/8/18	0.00	0.00	QC21		AUG 13 2018
									21
									AUG 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4434-9	Bracket	4 Ea (1 ea)	90-Start up Operation	S054940x3 (x1)
D5076-1	Bracket	4 Ea (1 ea)	90-Start up Operation	S053400
D5076-3	Bracket	4 Ea (1 ea)	90-Start up Operation	S070876
MS20426AD3-3	Rivet	56 Ea (14 ea)	90-Start up Operation	S018335-1
MS20470AD4-3	Rivet, Universal Head	60 Ea (15 ea)	90-Start up Operation	S021290
MS21075L08	Anchor Nut	28 Ea (7 ea)	90-Start up Operation	FM13574-1
AN525-832R6	Screw	12 Ea (3 ea)	160-Small Fab	S067895
D4435-041	Bracket Assembly	4 Ea (1 ea)	160-Small Fab	S066687
D4440-1	Grommet	4 Ea (1 ea)	160-Small Fab	S025762
D4441-1	Rubber Seal	10.5840 ft (2.646 ea)	160-Small Fab	F151347

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4434-9	4	13	0
	D5076-1	4	4	0
	D5076-3	4	4	0
	MS20426AD3-3	56	4,616	0
	MS20470AD4-3	60	206	0
	MS21075L08	28	230	0
160-Small Fab	AN525-832R6	12	129	0
	D4435-041	4	11	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

D4440-1
D4441-1

4
11

13
70

0
0

Part Specifications

Specifications could not be found.

Plex 5/28/18 7:33 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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